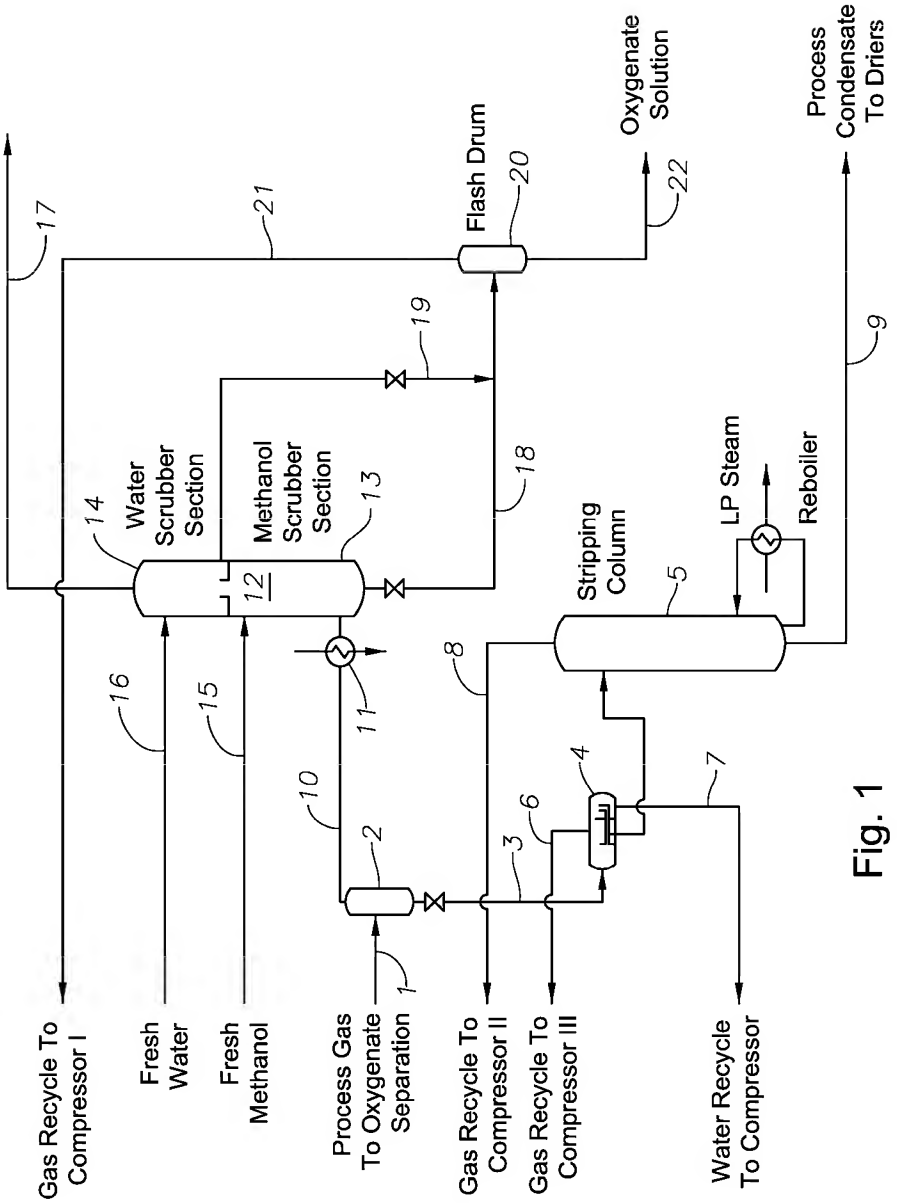
Gas Recycle To Compressor I
Fresh Water
Fresh Methanol
Process Gas To Oxygenate Separation
Gas Recycle To Compressor II
Gas Recycle To Compressor III
Water Recycle To Compressor
Water Scrubber Section
Methanol Scrubber Section
Stripping Column
LP Steam
Reboiler
Flash Drum
Oxygenate Solution
Process Condensate To Driers
1
2
3
4
5
6
7
8
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11
12
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21
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Fig. 1